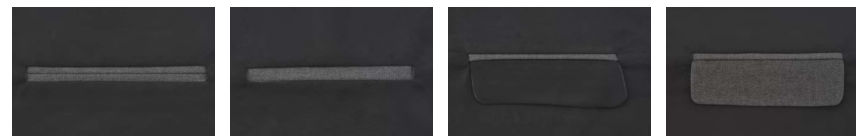**Suote** | www.chinasuot.com
所特缝机

ST-896N / ST-895

全自动开袋机
Automatic Welting Machine

■ 用于西裤、西装、休闲裤的平行袋（带袋盖）缝制。
The machine supports the sewing of straight pockets (with flaps) on suits, jackets and pants.

■ 双嵌条和单嵌条的切换可以通过操作板的按键一键完成。
Double-/single-welt sewing can be changed over by the simple touch of a key on the operation panel.

■ 扩大了缝制长度（最短18mm - 最大220mm）
Increased adjustable range of sewing lengths (min. 18mm to max. 220mm)

提升生产效率
Increased productivity

通过搭配可达到最快3000针/分钟，大压脚移动（空送、前送）等装置，实现循环缝制时间的缩短
In addition to the high-speed machine head with a maximum speed of 3,000 sti/min, faster movement (jump and forwarding)of the clamp foot achieves a shorter machine time.
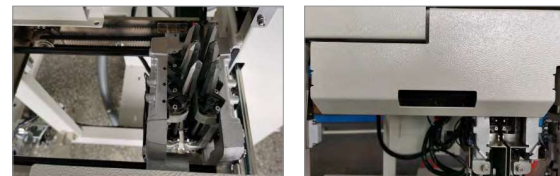
无袋盖工序	有袋盖工序
230 ~ 280件/小时	200 ~ 230件/小时
Welting process without flaps	Welting process with flaps
230 ~ 280 pcs/hour	200 ~ 230 pcs/hour

角刀可轻松调节
The corner knives are easily adjustable

角刀整体采用抽屉式，使调整工作和切刀的更换变得简单易行。由于角刀盖子的细长化，减少了面料突出现象，提高了切刀切割的精准度。
The corner knives, which can be drawn out in the entire knife unitis adopted. The knives are easily adjusted and can also be changed with ease. The slim corner knife cover helps reduce materialthrusting, thereby achieving material cutting with accuracy.

Suote 所特縫機

小型布料机械手
Newly developed stacker which is able to handle small articles

设置了夹紧式机械手，能用于口袋到布料端最短距离为250MM的面料缝制，配置了布料检测传感器。防止机器的误操作。

With the clamp bar stacker, the machine is able to handle materials with a shortest distance of 250 mm from its edge to the pocket. A stacking sensor is also provided as standard to prevent stacking errors.

吸风装置（左右分离型缝制台面用）
Suction device (for sewing tables with separated right and left parts)

配置吸风装置，通过吸住衣片提高面料平展性。

The device improves the ease of the material placement by sucking the garment body.

易读易用的大型彩色液晶操作盘
Highly-visible and easy-to-use large color LCD touch-panel

大型彩色液晶的图解显示和触屏式面板大大提高了操作的便利性。基本操作通过图示说明和象形按键执行。各种信息可通过所选定语言显示。

The graphic display and touch panel on the large color LCD help dramatically increase ease of use. Basic operations are carried out with the graphic screen and pictogram buttons. Guidance messages are given in your selected language.

通过USB对应各种储存卡：数据的读入写出，加上配置了USB接口，可以使用U盘以及USB读卡器，来使用各种储存卡（SD卡，mini SD卡等）

Now the USB-ready main body of the sewing machine uses many different kinds of media :
The memory storage capability of the main body of the sewing machine has been dramatically enhanced. Now the USB-ready main body of the sewing machine uses many different kinds of media. In addition to the Compact Flash card, the main body of the sewing machine is provided as standard with a USB connector. Now, data can be input/output to/from various kinds of media (SD (Secure Digital Card), CF (Compact Flash), SM (Smart Media) etc.) by means of a USB thumb device and a card reader.

规格参数
Specifications

型号 Model	ST-895	ST-896N
袋盖规格 Bag cover	平行袋盖 Parallel flap	平行、斜袋盖 Parallel and oblique flaps
缝制速度 Sewing speed	最快3,000针/分钟 (1,000～3,000针/分钟) Max. 3,000sti/min (1,000～3,000sti/min)	
开袋种类 Kind of welts	平行双嵌条Parallel double welt, 平行单嵌条Parallel single welt, （袋盖、无袋盖With/without flaps）	平行双嵌条Parallel double welt, 平行单嵌条parallel single welt, 斜双嵌条Slanted double welt, 斜单嵌条Slanted single welt, (袋盖、无袋盖With/without flaps)
针距长度 Stitch Length	标准2.5mm (2.0～3.4mm)	
缝制长度（固定缝） Stitch length (fastening stitching)	安全缝：标准1.0mm (0.5～1.5mm) Condensation stitching: Standard 1.0mm (0.5～1.5mm) 倒缝：标准2.0mm (0.5～3.0mm) Back-tack stitching: Standard 2.0mm (0.5～3.0mm) 可转换为安全缝/倒缝 Condensation / back-tack stitching	
角刀调整方式 Corner-knife cutting adjusting method	机械式调整 Mechanical adjustment	电子式调整 Electronic adjustment
使用针 Needle	ORGAN DP x 17 # 16 (#14 - #18)	
缝制花样数 Number of independent sewing patterns	99花样（使用CF卡可以达到999花样） 99 patterns (999 patterns when a CF memory card is used)	
循环花样数 Number of cycle sewing patterns	20花样 20 Patterns	
交互花样数 Number of alternate sewing patterns	20花样 20 Patterns	
使用机头 Machine head	双针平缝机 2-needle lockstitch machine	带停针功能的双针平缝机 2-needle, lockstitch machine with organized split needle bar
针幅 Needle gauge	8、10、12、14、16、18、20mm 22、24、26、28、30、32mm	8、10、12、14、16、18、20mm
操作盘支持的语言 Languages supported for operation panel	日文，英文，中文，西班牙文，意大利文，法文，德文，葡萄牙文，土耳其文，越南文，韩文，印尼文，俄文，日本語，English, 中文简体和繁體，Español, Italiano, Français, Deutsch, Português, Türkçe, Việt nam, 한국어, Indonesia, Русский	